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D5494-041
Job Sheet 193673



Part No: D5494-041

Job Qty: 10 pcs

Part Name: Front Step Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/18/19

Job Tracking No:

Due Date: 5/2/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D5494 REV:B IPP REV:A 18.04.04 NEW ISSUE DD VERF:JFS IPP REV:B 18/08/03 AS PER DWG REV.B
JFS VERF BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	10 pcs	5/2/19		0.00	1.00	Small Fab - 1		58 MAY 06 2019 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	10 pcs	5/2/19		0.00	0.00	QC 5 - 10		9-89 30 DAS MAY 06 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Spray Paint - 2 - B4B	10 pcs	5/2/19		0.00	2.00	Spray Paint - 1 - B4B		130 19-5-7
							Spray Paint - 2 - B4B		
							Spray Paint - 3 - B4B		
							Spray Paint - 4 - B4B		
150	QC 14	10 pcs	5/2/19		0.00	0.00	QC 14 - 15		
							QC 14 - 2		

					QC 14 - 34	
					QC 14 - 41	
					QC 14 - 51	
					QC 14 - 58	
					QC 14 - 59	
					QC 14 - 9	
					QC 14 - 68	
					QC 14 - 40	MAY 09 2019
					QC 14 - 19	40
160	Packaging 3-1 - Stock - B4B	10 pcs	5/2/19	0.00 0.00	Packaging 3 - 1 - B4B	9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	20
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170	QC 21 - SA	10 pcs	5/2/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-89
Part Op 110 - ASSEMBLE AS ER DWG						
Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)						
130 - (Spray Paint / NDT Room) Prime and paint as per dwg. ***MASK HOLES AS PER NOTE 8***						
150 - (QC14- Inspect Spray Paint)						
160 - (Identify as per dwg & Stock Location:_____)						
170 - (QC21- Final Inspection - Work Order Release)						
P: 8165577 WH: 5173197						

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D5494-1 GARY	Front Step Leg	20 pcs (2 ea)	110-Small Fab - 1	S174306
D5494-3 GARY	Front Step Channel	20 pcs (2 ea)	110-Small Fab - 1	S174348
MS20470AD4-4	Rivet, Universal Head	120 Ea (12 ea)	110-Small Fab - 1	S140396
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D5494-1	20	2	0
	D5494-3	20	2	0
	MS20470AD4-4	120	33,789	0
Part Specifications				
Specifications could not be found.				

Plex 4/18/19 10:03 AM dart.lacelle.linda



Container No: S178207



Part: D5494-041

Job No: 193673

Serial No/Batch: S178207

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 05/06/19